

Date: Tuesday, 12/20/2005 3:36:58 PM
User: Kim Johnston

Process Sheet

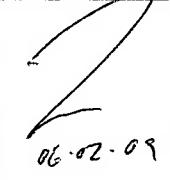
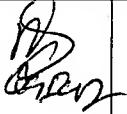
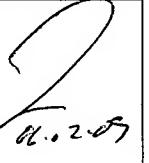
Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRIKER PLATE			
Job Number	: 25327		Part Number	: D2237			
Estimate Number	: 10589		Drawing Number	: D2237 REV01			
P.O. Number	: N/A		Project Number	: N/A			
This Issue	: 12/20/2005	S.O. No.	: N/A	Drawing Revision	: D1		
Prsht Rev.	: NC		Material	: N/A			
First Issue	: 12/20/2005	Type	: PURCHASED PARTS	Due Date	: 1/25/2006		
Previous Run	: 24561		Qty:	100			
Written By	: SEE COMMENT Below		Um:	Each			
Checked & Approved By	: SEE COMMENT Below						
Comment	: Est. C 02.05.11 Clarify IPP NG						

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:		Description :
1.0	PG		PURCHASING
Comment:	PURCHASING		
Issue P/O:	<u>369</u>		
Laser cut as per drawing D2237	<u>u</u>	<u>08-12-21</u>	<u>150</u>
Material release note required.			
2.0	D2237F	Striker Plate	
Comment:	Qty.: 1.0000 Each(s)/Unit	Total : 100.0000 Each(s)	
	Striker Plate		
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment:	PACKAGING RESOURCE #1		
Recieve & Inspect for Transit Damage			
Ensure Material Release Note is attached			
4.0	QC6	DIMENSIONAL CHECK	
Comment:	DIMENSIONAL CHECK		<u>206-02-01</u>
4.0	QC6	DIMENSIONAL CHECK	<u>111</u>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment:	SMALL & MEDIUM FAB RESOURCE 1		
1-Deburr as required and ensure # 30 drill passes through holes.		<u>5A0 06/02/08</u>	
2-Form as per drawing		<u>S/B 06/02/09</u>	<u>1/0</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/02/09	S	1 piece was scrap over Tolerance		Scrap + destroy	SB 06/02/09			

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:36:59 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 25327

Part Number: D2237

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



J 06.02.09 14P

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 32

R 06/02/10 111

8.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

S 06/02/13

111

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

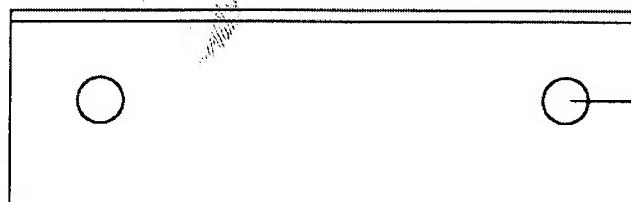
NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BWS</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2237	REV. D SHEET 1 OF 1
DATE 94:10:25		TITLE STRIKER PLATE	SCALE 2:1
DI	04.06.15	UPDATE DIMENSION	

RELEASED

97/12/17 DS

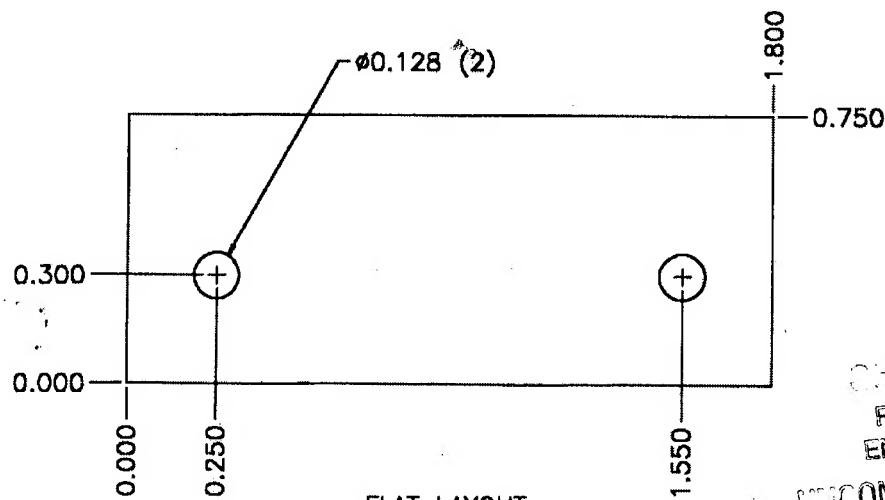


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BEND DETAIL

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REVIEWED
ENGINEERING
CONTROLLER
SUBJECT TO
WITHOUT
NOTICE

6/94P

25327

MATERIAL: 304/316 SS, 0.034 THICK

INSPECTION CERTIFICATE
MATERIAL TEST/INSPECTION CERTIFICATES

淹茂實業股份有限公司
YEH MAU CORP.

GRADE NO.: F04MASS
COMMODITY: PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304 AND 310
FINISH, WITH 100 MIC FILM ON MAIN SIDE, WITH BACK PASS,
SLITTED EDGE AISI 304, 310 FINISH, WITH PAPER INTERLEAVED,
SLITTED EDGE.

SPECIFICATION:
CUSTOMER: AISI 304
INTEGRIS METALS LTD

1. 地址: 台北市新莊區中和路二段 345 號
345, SHIN AIN RD. II CHU HSIEH
KAOHSIUNG TAIWAN R.O.C.
TEL: 07/3622885 FAX: 07/3673066
CERTIFICATE NO: 3611142
DATE OF ISSUE: 12/24/2004

(ITEM NO) SIZE	NO.	WEIGHT (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL-50 mm ²					Chemical Composition (%)							
		KGS	LBS			YS (N/mm ²)	TS (N/mm ²)	E1 (%)	ERB	HW	C x100	S x100	Mn x100	P x1000	S x1000	N x100	O x100	
AISI 304-2B (725-525)	1	1,465	3,230	YU231320	3AS44463B-21	258	685	56	81	156	4.8	51	119	24	2	0.04	1821	2.7
24GA487X120"	1	1,464	3,228	YU231320	3AS44463B-22	258	685	56	81	156	4.8	51	119	24	2	0.04	1821	2.7
24GA487X120" (725-525)	1	1,464	3,228	YU230510	38S376008-51	280	673	53	82	162	5.4	50	126	26	3	0.15	1819	2.4
22GA487X95"	1	1,375	3,011	YU230510	38S376008-52	280	673	53	82	162	5.4	50	128	26	3	0.15	1819	2.4
22GA487X120" (725-525)	1	1,415	3,105	YU184975	3AS43434A-1	312	666	51	82	161	4.1	49	112	24	2	0.09	1821	2.8
16GA487X120" (725-525)	1	1,497	3,300	YU231066	3AS42732-4	301	664	49	84	166	3.7	40	118	27	5	0.10	1824	3.7
16GA487X120" (725-525)	1	1,453	3,203	YU231066	3AS42732-5	301	664	49	84	166	3.7	40	118	27	5	0.10	1824	3.7
16GA487X120" (725-525)	1	1,455	3,203	YU231066	3AS42732-6	301	664	49	84	166	3.7	40	118	27	5	0.10	1824	3.7
16GA487X120" (725-525)	1	1,423	3,137	YU231143	3AS42006A-6	302	650	53	82	159	4.5	52	123	28	4	0.10	1822	2.7
16GA487X120" (725-525)	1	1,424	3,139	YU231143	3AS42006A-7	302	650	53	82	159	4.5	52	123	28	4	0.10	1822	2.7
16GA487X120" (725-525)	1	1,420	3,131	YU231143	3AS42006B-1	302	650	53	82	159	4.5	52	123	28	4	0.10	1822	2.7
16GA487X120" (725-525)	1	1,441	3,177	YU231075	3AS42917A-1	302	650	52	83	162	4.2	48	119	28	6	0.06	1813	3.4
16GA487X120" (725-525)	1	1,441	3,177	YU231075	3AS42917A-2	302	650	52	83	162	4.2	48	119	28	6	0.06	1813	3.4
16GA487X120" (725-525)	1	1,420	3,131	YU231075	3AS42917A-3	302	650	52	83	162	4.2	48	119	28	6	0.06	1813	3.4
16GA487X120" (725-525)	1	1,420	3,131	YU231075	3AS42917A-4	302	650	52	83	162	4.2	48	119	28	6	0.06	1813	3.4
16GA487X120" (725-525)	1	1,446	3,198	YU184975	3AS45623A-211	301	641	53	81	157	5.1	51	114	30	9	0.06	1822	3
16GA487X120" (725-525)	1	1,405	3,097	YU135202	3AS45623A-213	301	641	53	81	157	5.1	51	114	30	9	0.06	1822	3
16GA487X120" (725-525)	1	1,540	3,395	YU135202	3AS45623A-214	301	641	53	81	157	5.1	51	114	30	9	0.06	1822	3
	10	25,998	57,377															

Printed for all Heat No.

Notice:
NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

PRODUCT IN ACCORDANCE WITH ASTM A240, A490,
A532, ASME SA182, QQS-T66D.

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